



TERCENAS BRIDGE

A chloride induced corrosion case

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Location

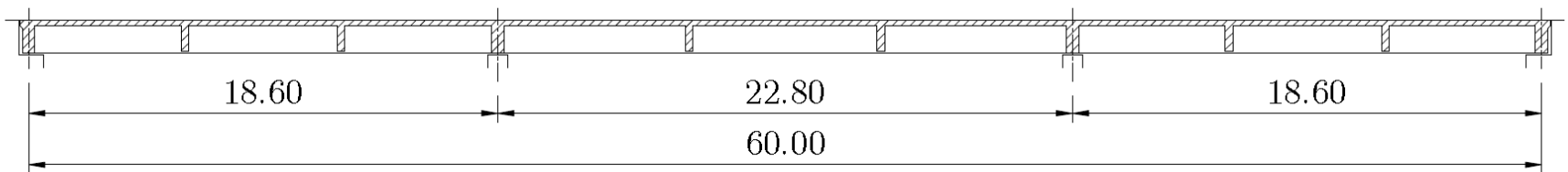


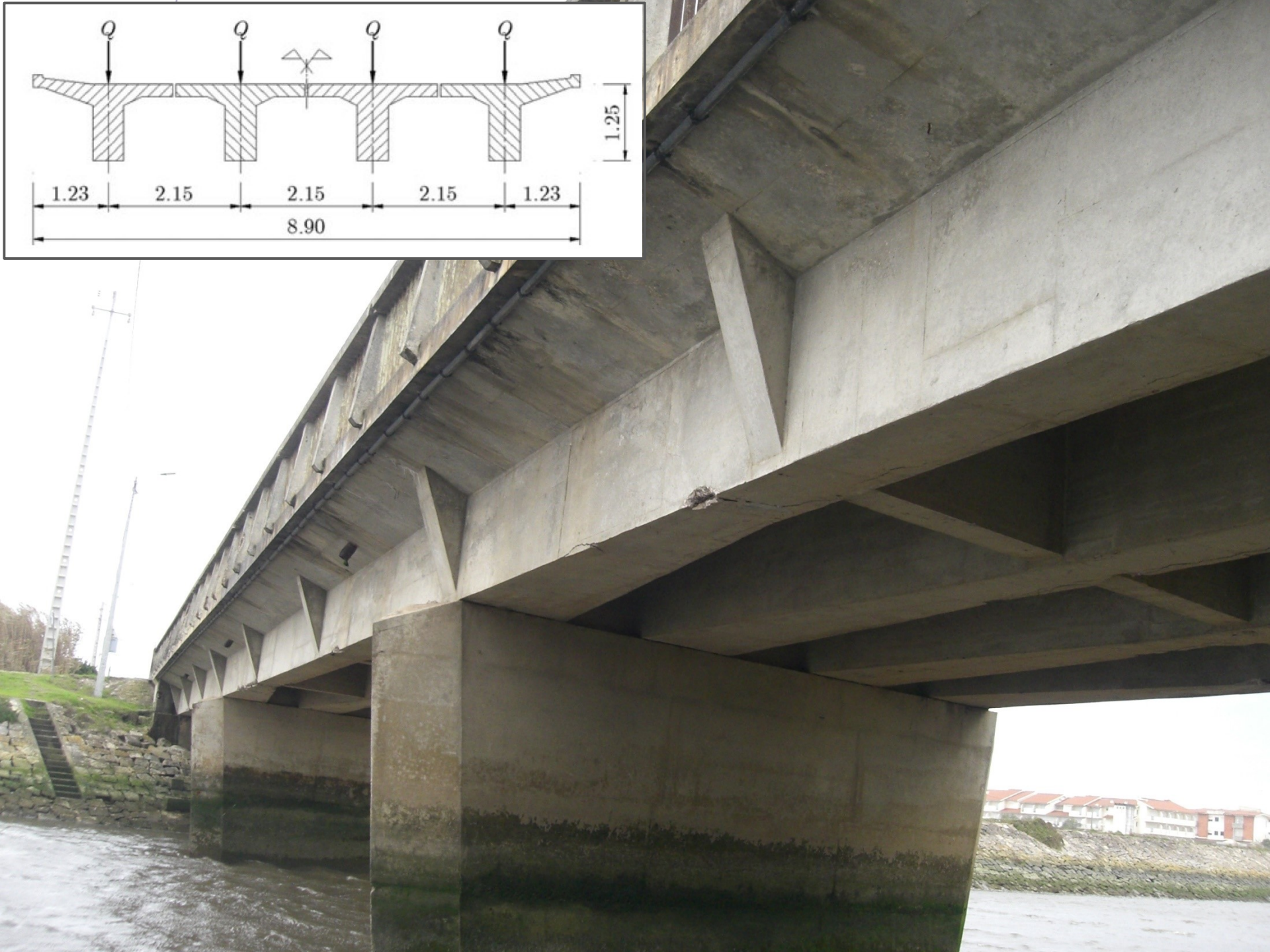
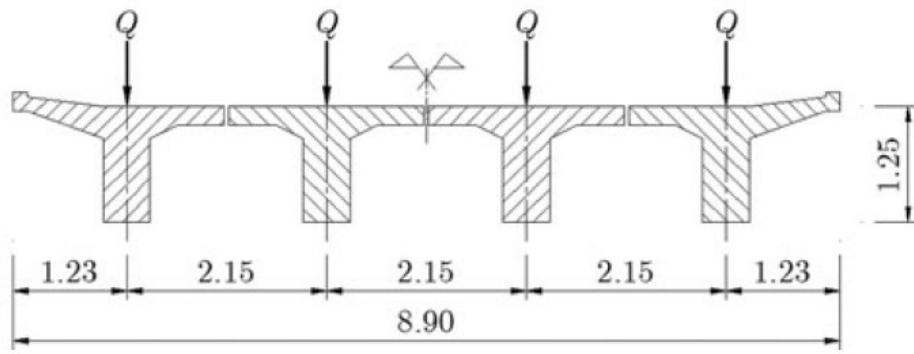
Location



Tercenas Bridge

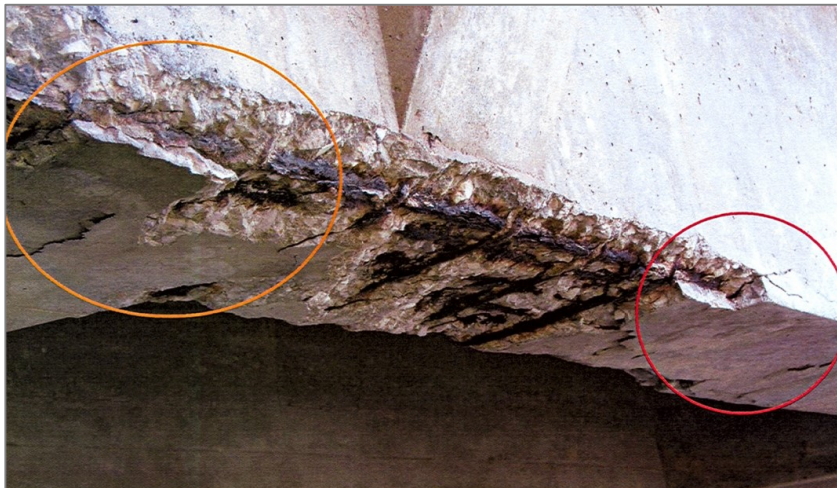
Owner.....Office of Water Services
Construction.....1970





Visual inspection Structural damages

- Cracking
- Concrete delamination
- Corrosion of reinforcement bars



Beam on the sea side (left beam)



On-site tests

In areas without apparent degradation of the concrete:

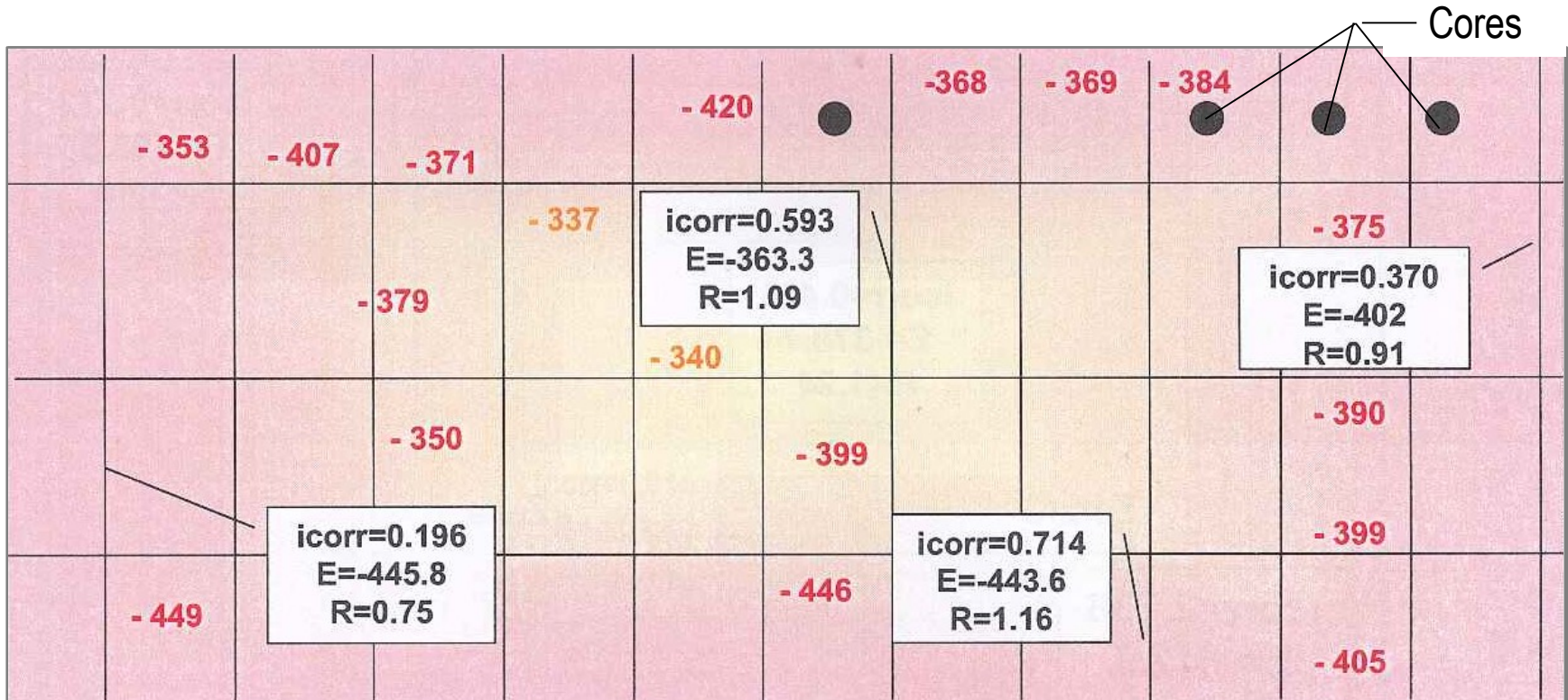
- Determination of concrete cover depth
- Measurement of carbonation depth
- Measurement of corrosion potential (ASTM C876:91)
- Measurement of corrosion rate (RILEM TC-154-EMC, 2002)
- Measurement of resistivity of concrete

Measurements at Beams 1, 2 & 4; South pier; South Abutment

Manuel Salta *et al.* (2005).

On-site tests

Corrosion potential, corrosion current & resistivity of concrete

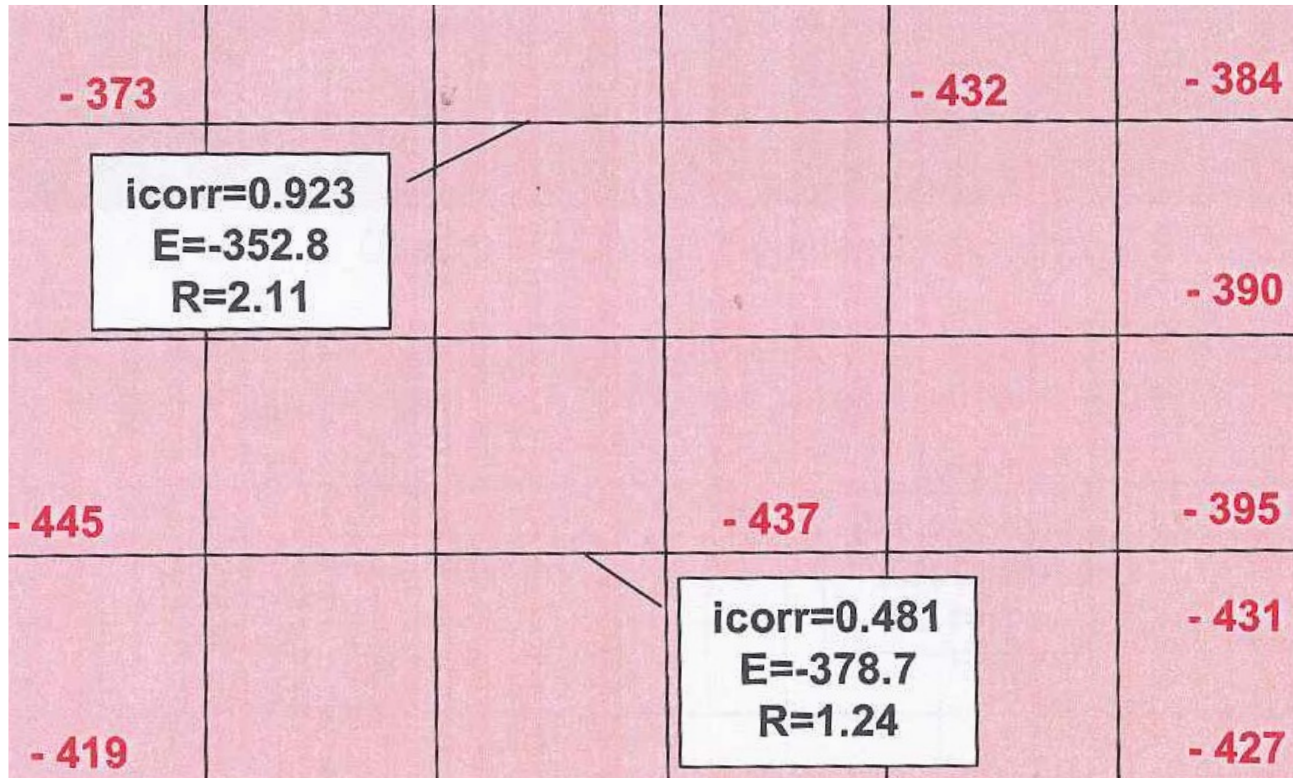





Icorr - Corrosion current ($\mu\text{A cm}^{-2}$)	Probability of corrosion	Symbology
E - Corrosion potential (mV)	90 %	
R - Resistivity of concrete ($\text{k}\Omega$)	10-90%	
	10%	

Manuel Salta et al . (2005).

On-site tests

Corrosion potential, corrosion current & resistivity of concrete



Corrosion potential limits (ASTM C 876:91)	Probability of corrosion	Symbology
$E < -350$ mV	90 %	
-350 mV $< E < -200$ mV	10-90%	
$E > -200$ mV	10%	

Laboratory tests

Taking cores for testing:

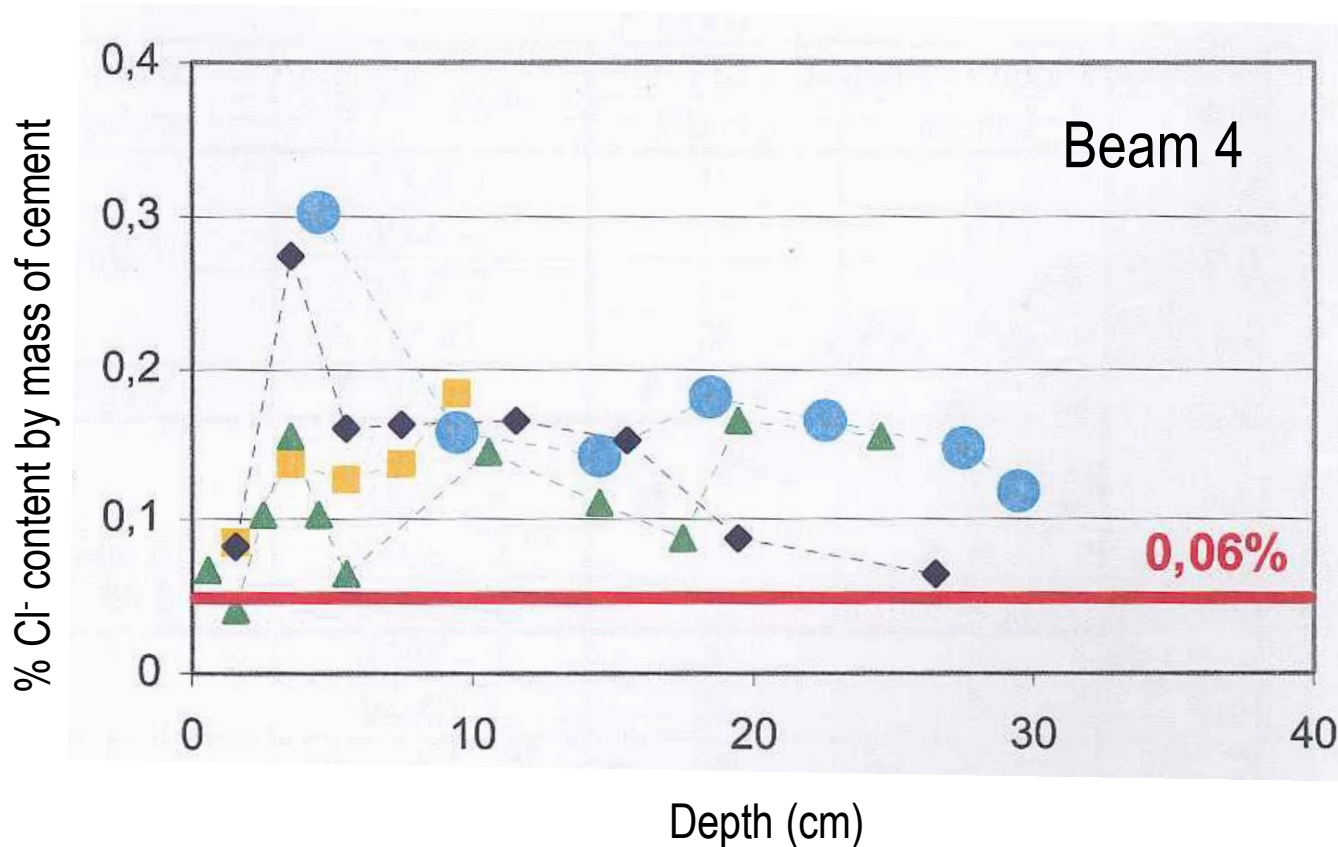
- Chloride content of concrete
- Carbonation of concrete
- Compressive strength of concrete
- Microscopic analysis



Laboratory tests

Chloride penetration profile

Nov./Dec. 2004



Conclusions and recommendations from the tests

Taking into account:

- The advanced state of degradation of the bridge
- The very depth contamination of concrete with chlorides.

Bridge replacement was recommended.

Bridge visual inspection

Structural damages

Jan. 2008



Bridge visual inspection

Structural damages

April 2009



Safety until replacement ?

- Traffic restrictions
 - Speed limit
 - Maximum weight
 - Avoid traffic over the left beam
- Frequent visual inspections



Traffic restrictions

Safety until replacement ?

- Critical limit state: bending at mid-span of the central span of left beam
- According to the Portuguese national code: **Unsafe**.
- Target reliability index, $\beta_T=3,8$
- Reliability analysis based on prior information

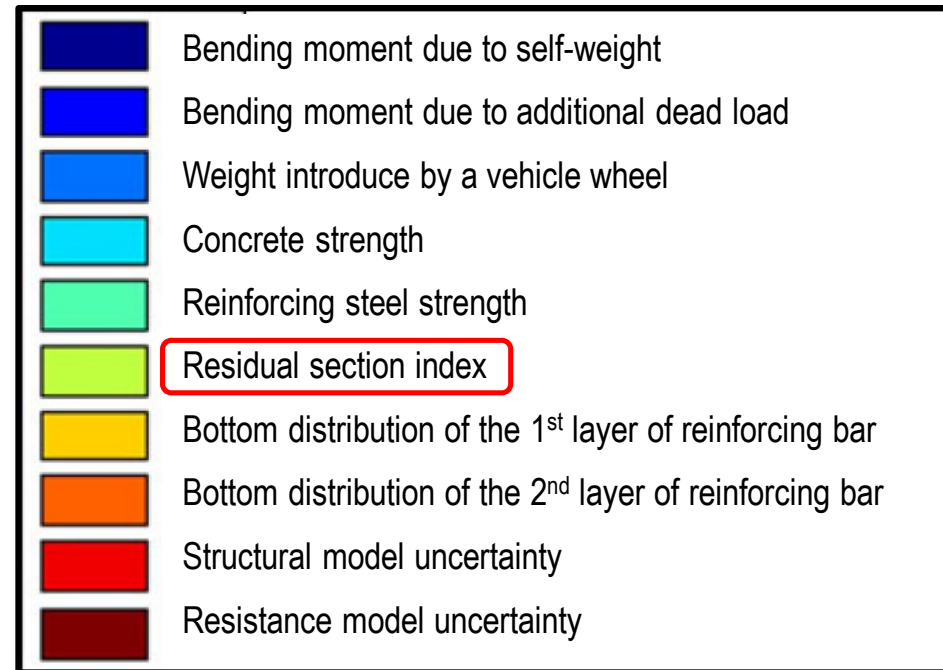
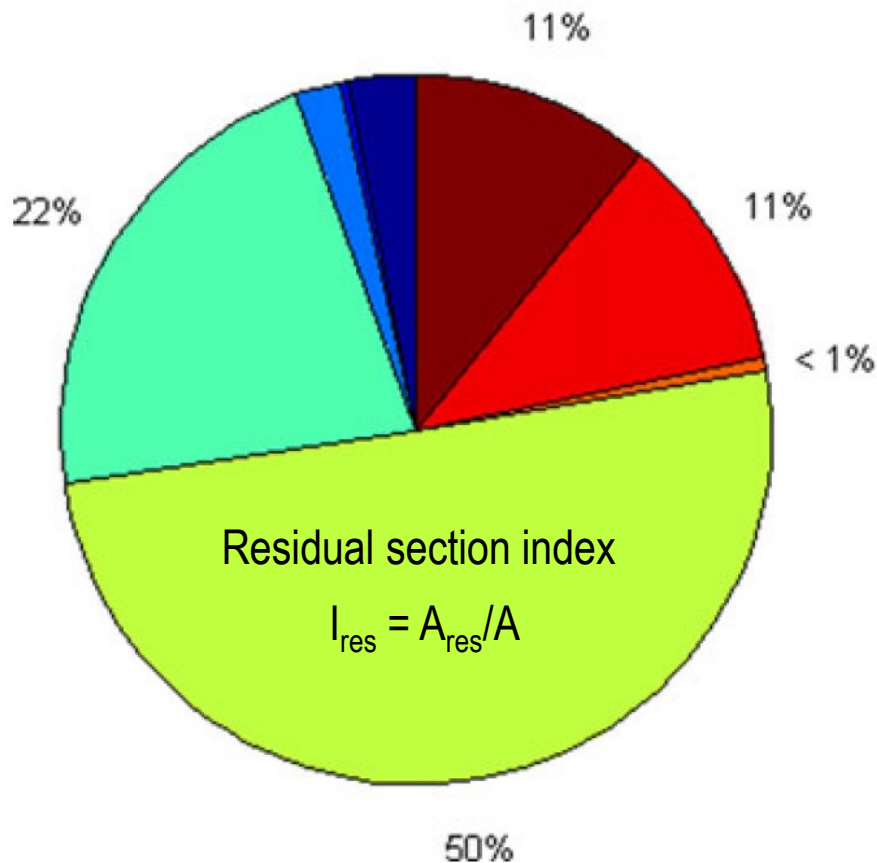
Basic variables and transformation models

Variable	Distribution	Parameters	
Bending moment due to self-weight	Normal	$\mu = 608.2$	$\sigma = 30.2$
Bending moment due to additional dead load	Normal	$\mu = 108.4$	$\sigma = 10.8$
Weight introduced by a vehicle wheel	Gumbel	$u = 38.0$	$\alpha = 0.56$
Concrete strength	Lognormal	$a = 10.81$	$b = 0.25$
Reinforcing steel strength	Normal	$\mu = 460E3$	$\sigma = 30E3$
Residual section index	Beta	variable	variable
Bottom distribution of the 1st layer of reinforcing steel	Uniform	$a = 0.04$	$b = 0.06$
Bottom distribution of the 2nd layer of reinforcing steel	Uniform	$a = 0.09$	$b = 0.13$
Structural model uncertainty	Lognormal	$\mu = 1.0$	$V = 0.05$
Resistance model uncertainty	Lognormal	$\mu = 1.0$	$V = 0.05$

Reliability analysis based on prior information (MCM): $\beta=3,04 < \beta_T$

Sensitivity analysis

FORM Sensitivity coefficients



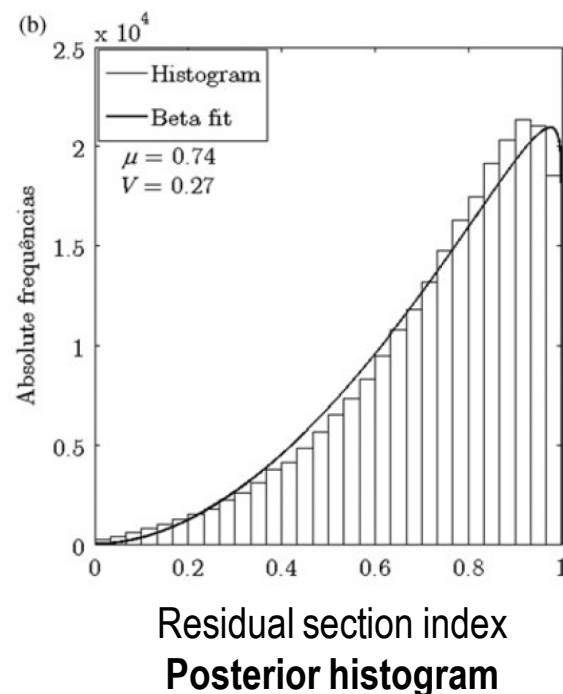
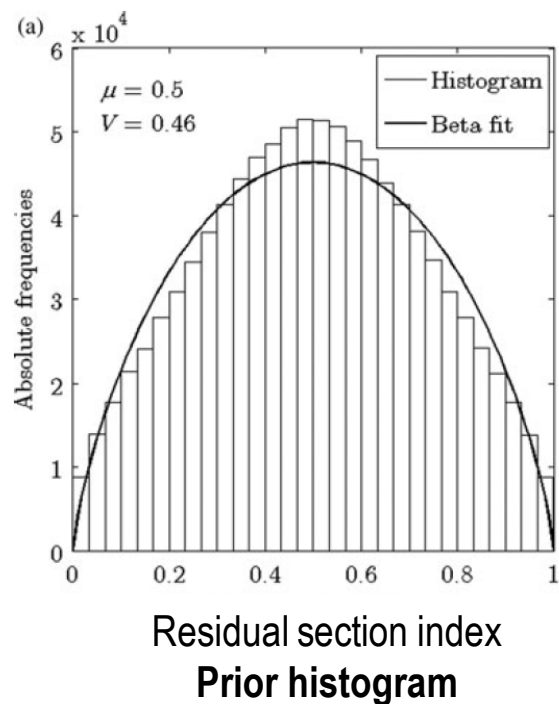
Bayesian updating of the residual section index

- Collection of information on residual areas of reinforcement



Bayesian updating of the residual section index

- Updating the residual section index predictive model



Reliability analysis using this updated probabilistic model : $\beta = 3,9 > \beta_T$

Bridge demolition

2012



New Tercenas Bridge



Tercenas Bridge: the problem

- Bridge inspection → High level of degradation (corrosion)
- Lab tests (cores) → Chloride induced corrosion
- Decision: bridge replacement
- Question: is the bridge safe until replacement ?
- Code-based safety assessment: **Not safe**
(Critical limit state: bending at mid-span of the central span)
- Reliability analysis based on prior information: **Not safe**

Tercenas Bridge: the solution

- Sensitivity analysis to identify the random variables more significant to structural safety → Residual section index ($i_{res} = A_{res} / A$)
- Collect information on key variable (i_{res})
- Updating the residual section index predictive model → **Bridge safe**

- Remedial actions**
- Immediate closing of the bridge
 - Traffic restrictions
 - Frequent visual inspections

- Events of interest**
- Concrete contamination (1)
 - Corrosion initiation (2)
 - Crack and spalling of concrete (3)
 - Ultimate failure (4)

- Indicators**
- Residual section area of reinforcement bars
 - Crack sizes
 - Concrete delamination

- Knowledge on decision context**
- Decision maker: Public Institute (Owner)
 - Additional stakeholders: State, Municipalities, Users.
 - Minimize cost, maxim. benefit
 - Safety
 - Ensure reputation

- Asset information**
- Small bridge (60m)
 - Reinforced concrete bridge
 - Demands: maritime environment, traffic loads
 - As built information: material requirements (concrete & steel)
 - Inspection records
 - Lab tests (cores)
 - Service life required: 1 year (to replaced it)

- Objectives**
- Minimize operational cost
 - Avoid operating loss.
 - Avoid reputation loss

