

#### Optimal inspection strategies in structural systems

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# Optimal inspection planning – a system problem

**Objective**: Minimize total expected lifetime cost and risk of the system

Inspection parameters:

- When?
- Where?
- What?
- How?





#### Optimal inspection planning – a system problem

Objective: Minimize total expected lifetime cost and risk of the system

Inspection parameters

•	When?	A high-dimensional optimization problem
•	Where?	Ideally solved quantitatively
•	What?	A few deterioration mechanisms and possible inspection methods
		Identified by expert assessment
•	How?	identified by expert assessment



# Goal: Planning based on detailed models





#### Optimal inspection planning – a sequential decision problem

- Decisions are made at multiple times.
- Future inspection outcomes have an effect on the optimality of previous decisions
  - $\rightarrow$  exponential complexity

#### A generic decision tree





# A generic decision tree







#### Optimal inspection planning – a sequential decision problem

- Optimal solutions can be found with **POMDP** or **LIMID**
- These approaches at present are limited to single components and/or simple models





#### Heuristic approaches at the component level

Threshold approach

Constant inspection intervals





#### Optimal inspection planning at the component level

• Simple heuristics have shown to give results comparable to POMDP/LIMID



Nielsen & Sorensen (2015). Proc. ICASP

Luque & Straub (2013). Proc. IPW



#### Optimal inspection planning at the component level

• The heuristics lead to "simple" problems





# Component level solutions cannot be directly extended to the system level

because

- 1. Computational efforts to compute  $E[C_T]$  increase drastically
- 2. Heuristics are more difficult to define





#### Optimal inspection planning – a sequential system decision problem

The combination of a sequential decision problem with a system analysis leads to problems whose **computation is more than challenging** 

#### **Proposed solution:**

- 1. Use of heuristics for defining inspection-repair strategies at the system level
- 2. Bayesian network to compute system failure probability conditional on inspection results
- 3. Monte-Carlo approach to integrate over future inspection results



#### Mathematical formulation of the optimization

Total life-time risk:

$$R_F(\mathcal{S}, \mathbf{Z}) = \sum_{t=1}^{T} c_F(t) \cdot \Pr(F_t | \mathcal{S}, \mathbf{Z}_{0:t-1}) \qquad \text{Bayesian network}$$

Total life-time cost and risk:

$$C_T(\mathcal{S}, \mathbf{Z}) = C_I(\mathcal{S}, \mathbf{Z}) + C_R(\mathcal{S}, \mathbf{Z}) + R_F(\mathcal{S}, \mathbf{Z})$$

Expected total life-time cost and risk:

$$\mathbf{E}[C_T] = \mathbf{E}_{\mathbf{Z}}[C_T(\mathcal{S}, \mathbf{Z})] = \int_{\Omega_{\mathbf{Z}(\mathcal{S})}} C_T(\mathcal{S}, \mathbf{z}) f_{\mathbf{Z}}(\mathbf{z}) d\mathbf{z} \qquad \text{Monte Carlo}$$

Optimal inspection-repair strategy:

$$S^* = \arg \min_{S} E_{\mathbf{Z}}[C_T(S, \mathbf{Z})]$$
 Heuristics with few parameters



#### DBN model (component level)

Time-invariant parameters

Time-variant parameters

Deterioration function

Component condition



Observations



#### Hierarchical DBN model (system level)





#### Updated system reliability





#### Updated reliability of an inspected component





#### Updated reliability of a non-inspected component





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# Heuristic at the system level

- 1. Inspection campaigns are performed at fixed intervals  $\Delta T$
- 2. The number of inspected components in each campaign is  $n_I$
- Components are selected for inspection following their Value of Information (or a proxy thereof)
- 4. If a threshold on the system reliability  $p_{th}$  is exceeded, an additional inspection campaign is carried out
- 5. Repairs of components are carried out if observed damages exceed a repair criterion  $d_R$

Resulting optimization variables:

• Δ*T* 



• *p*<sub>th</sub>

•  $d_R$ 



#### Case study - Daniels system







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#### **DBN** model





#### **Probabilistic model**

Random variable	Distribution	Mean	Std. deviation	Correlation
Ν	Deterministic	10		
Т	Deterministic	40		
$\alpha_{D_0}$	Normal	0	1	
$\alpha_M$	Normal	0	1	
$\alpha_K$	Normal	0	1	
<i>D<sub>i,0</sub></i> [mm]	Exponential	1	1	0.5
$M_{i,0}$	Normal	3.5	0.3	0.6
M <sub>i,t</sub>	$M_{i,t} = M_{i,t-1}$			
ln C <sub>i,t</sub>	$\ln C_{i,t} = -3.34M_{i,t} - 15.84$			
$\Delta S_i$	Weibull	K <sub>i</sub> (scale	$\lambda_i = 0.8$	
	1	parameter)	(shape parameter)	
$\Delta S_{e,i}$	$\Delta S_{e,i} = K_i \Gamma \left( 1 + \frac{M_i}{\lambda_i} \right)^{A_i}$			
<i>K</i> <sub><i>i</i>,0</sub>	Lognormal	1.6	0.22	0.8
K <sub>i,t</sub>	$K_{i,t} = K_{i,t-1}$			
<i>d</i> <sub><i>C</i></sub> [mm]	Deterministic	50		
ξ [mm]	Deterministic	10		

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#### Cost model

Cost	Case 1 (offshore structure)	Case 2 (bridge structure)
Inspection campaign, $c_I$	1	1
Component inspection, $c_{Ic}$	0.1	0.5
Component repair, <i>c<sub>Rc</sub></i>	0.3	10
System failure, c	$10^{4}$	10 <sup>3</sup>
Discount rate, r	0.02	0.02



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 Heuristics with few parameters



#### Updating with simulated inspection results

Example  $Pr(F_t | \mathbf{Z}_{0:t-1})$ :





#### Updating with simulated inspection results

Corresponding conditional component reliabilities





#### Costs associated with an inspection history





#### Integrating over inspection results

In the order of  $10^2$  to  $10^3$  simulated inspection histories are necessary for accuracy



# **Optimal strategies**

- Case 1
- Threshold  $p_{th} = 2 \times 10^{-5}$



#### Optimal strategies (case 1)

 $p_{th} = 10^{-5}$ 

■ Failure risk Component repair □Component inspection □ Inspection campaign

Failure risk 15 10

 $p_{th} = 3 \times 10^{-5}$ 



 $p_{th} = 2 \times 10^{-5}$ 

Number of inspected components,  $n_1$ =1,2,...,10

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 $p_{th} = 10^{-5}$ 

Expected total cost

#### ■ Failure risk Component repair □Component inspection □ Inspection campaign







Number of inspected components,  $n_l=1,2,...,10$ 

#### 

#### Current case study

- Zayas frame
- Pushover analysis to determine ultimate capacity
- 13 critical members are considered
- Two hotspots per member
- Value of information estimated based on:
  - $\Pr(F_i|\mathbf{Z})$
  - Criticality of members
  - Redundancy factor
  - ...





#### Conclusion

- Pragmatic solution based on combining:
  - Bayesian network (for fast reliability updating with inspection results)
  - Monte Carlo sampling (for integrating over inspection histories)
  - Heuristics (to reduce solution space of the optimization)
- Investigations into the optimality of the proposed heuristics for general structural systems are necessary



#### References

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# Thank you for your attention