



# TERCENAS BRIDGE

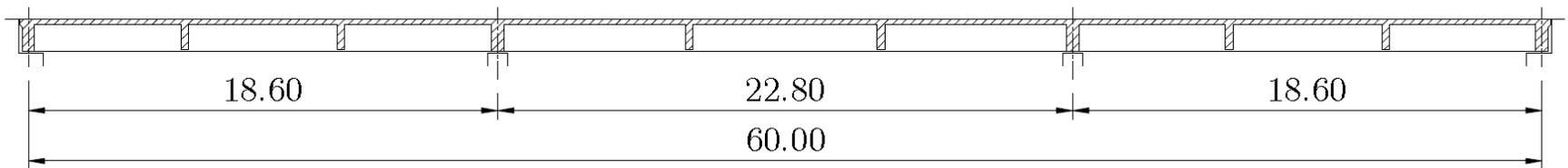
A chloride induced corrosion case

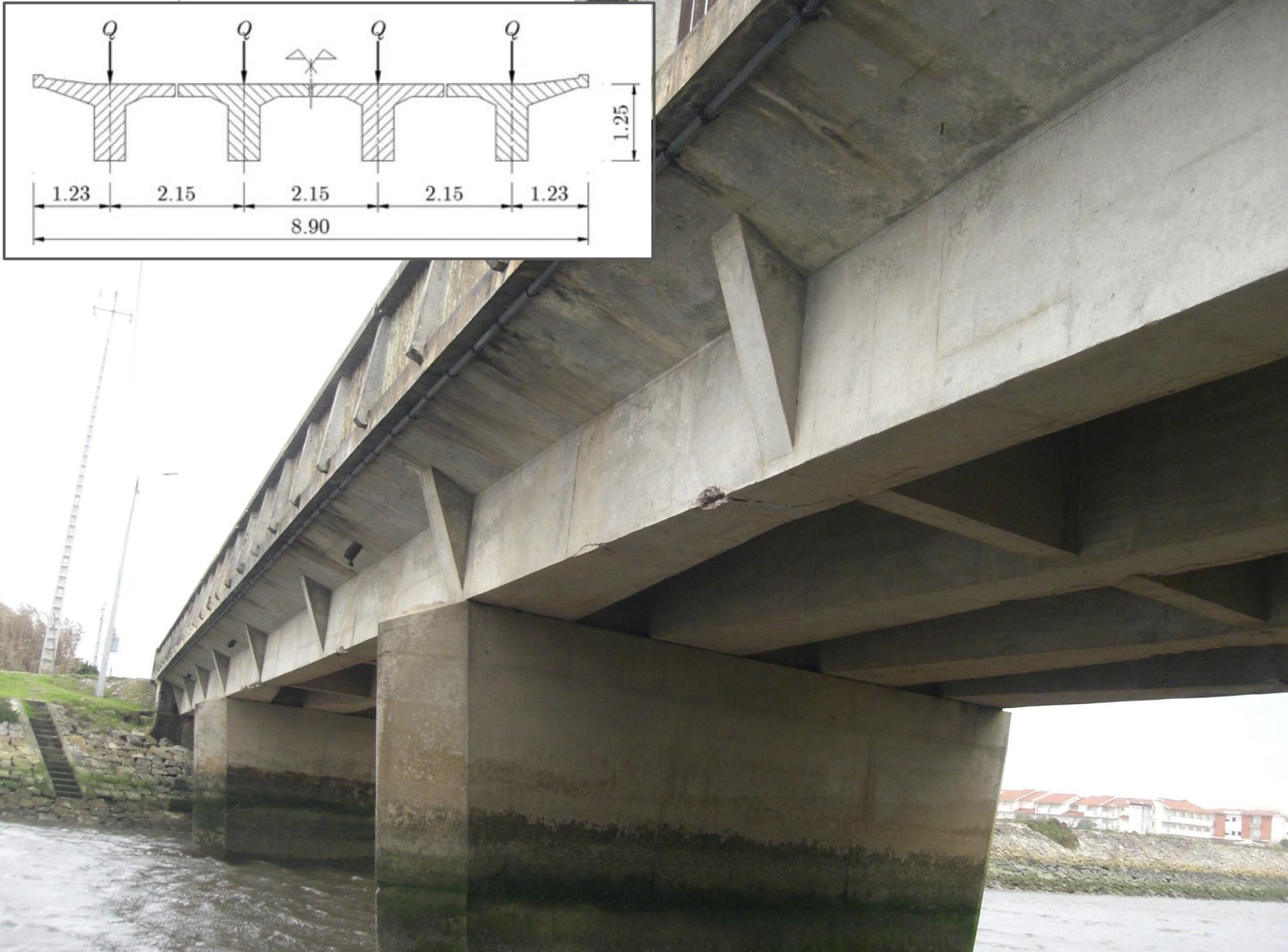
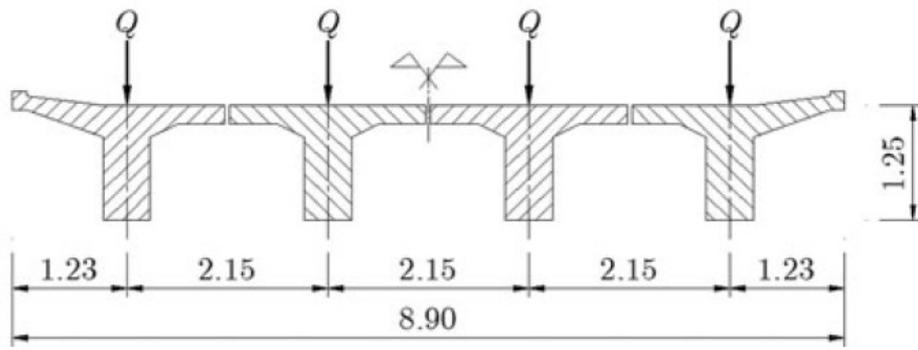
Luís Oliveira Santos



# Tercenas Bridge

Owner.....Office of Water Services  
Construction.....1970



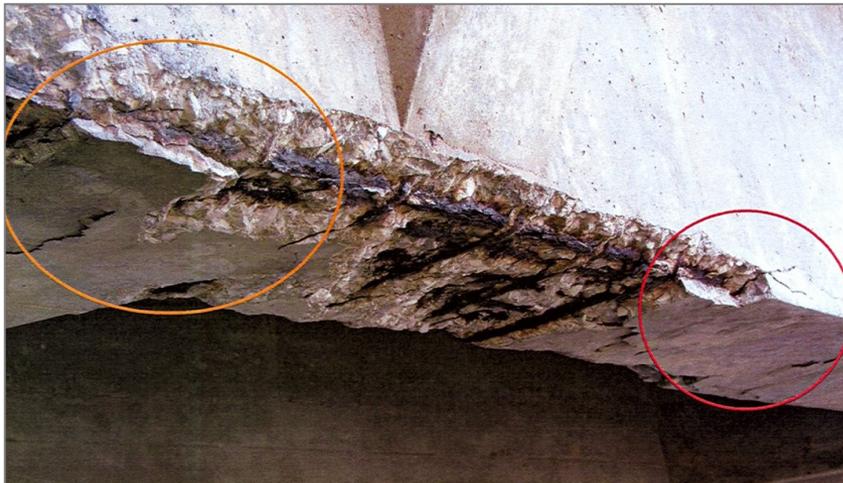


# Location



# Visual inspection Structural damages

- Cracking
- Concrete delamination
- Corrosion of reinforcement bars



Beam on the sea side (left beam)



# On-site tests

In areas without apparent degradation of the concrete:

- Determination of concrete cover depth
- Measurement of carbonation depth
- Measurement of corrosion potential (ASTM C876:91)
- Measurement of corrosion rate (RILEM TC-154-EMC, 2002)
- Measurement of resistivity of concrete

Measurements at Beams 1, 2 & 4; South pier; South Abutment

Manuel Salta *et al.* (2005).

# Laboratory tests

Taking cores for testing:

- Chloride content of concrete
- Carbonation of concrete
- Compressive strength of concrete
- Microscopic analysis



# Conclusions and recommendations from the tests

Taking into account:

- The advanced state of degradation of the bridge
- The very depth contamination of concrete with chlorides.

Bridge replacement was recommended.

# Bridge visual inspection

## Structural damages

Jan. 2008



# Bridge visual inspection

## Structural damages

April 2009



# Safety until replacement ?

- Traffic restrictions
  - Speed limit
  - Maximum weight
  - Avoid traffic over the left beam
- Frequent visual inspections



Traffic restrictions

# Tercenas Bridge: the problem

- Bridge inspection → High level of degradation (corrosion)
- Lab tests (cores) → Chloride induced corrosion
- Decision: bridge replacement
- Question: is the bridge safe until replacement ?
- Code-based safety assessment: **Not safe**  
(Critical limit state: bending at mid-span of the central span)
- Reliability analysis based on prior information: **Not safe**

# Tercenas Bridge: the solution

- Sensitivity analysis to identify the random variables more significant to structural safety → Residual section index ( $i_{res} = A_{res} / A$ )
- Collect information on key variable ( $i_{res}$ )
- Updating the residual section index predictive model → **Bridge safe**

# Implementation of a Vol analysis

- Decision maker : public institute (Portuguese Office of Water Services)
- System temporal and spatial boundaries
  - Time for replacement
  - Seaside beam: bending at mid-span of the central span
- Events of interest
  - very depth contamination of concrete with chlorides
  - corrosion initiation of reinforcement bars
  - crack and spalling of concrete
  - the ultimate failure

# Implementation of a Vol analysis

- Indicators
  - Cracks and spalling of concrete
  - Residual section area of reinforcement bars
- Basic decision alternatives
  - Close down the bridge
  - Carry out a structural assessment and base further decisions on its results.
- Simplifications
  - To consider the formation of a plastic hinge at mid-span of the central span as the critical scenario

- Remedial actions**
- Immediate closing of the bridge
  - Traffic restrictions
  - Frequent visual inspections

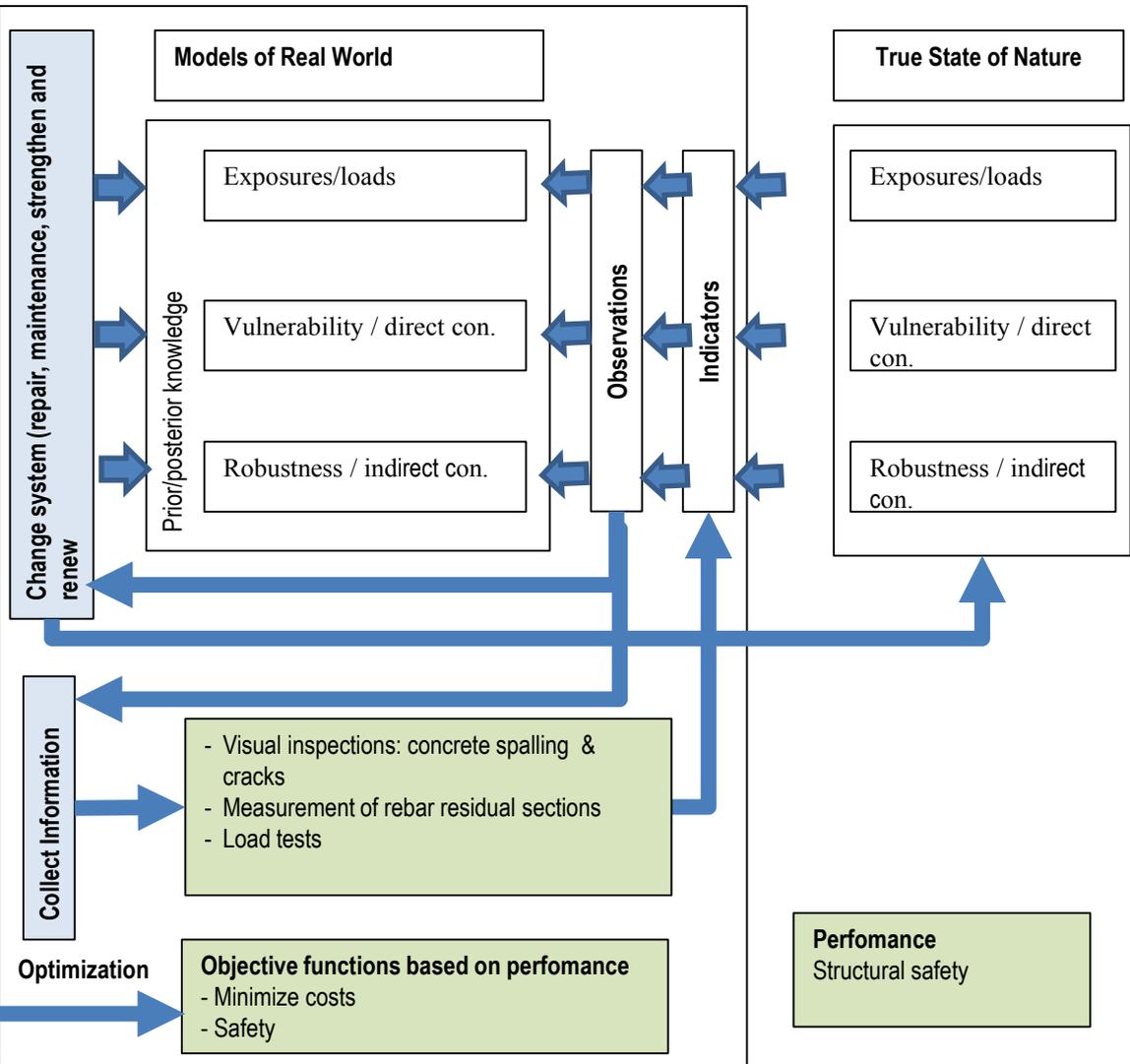
- Events of interest**
- Concrete contamination (1)
  - Corrosion initiation (2)
  - Crack and spalling of concrete (3)
  - Ultimate failure (4)

- Indicators**
- Residual section area of reinforcement bars
  - Crack sizes
  - Concrete delamination

- Knowledge on decision context**
- Decision maker: Public Institute (Owner)
  - Additional stakeholders: State, Municipalities, Users.
  - Minimize cost, maxim. benefit
  - Safety
  - Ensure reputation

- Asset information**
- Small bridge (60m)
  - Reinforced concrete bridge
  - Demands: maritime environment, traffic loads
  - As built information: material requirements (concrete & steel)
  - Inspection records
  - Lab tests (cores)
  - Service life required: 1 year (to replaced it)

- Objectives**
- Minimize operational cost
  - Avoid operating loss.
  - Avoid reputation loss



- Performance**
- Structural safety

# Questions & obstacles

- Starting point:
  - Before on-site and lab tests (chloride content of concrete, compressive strength of concrete, measurement of corrosion rate, etc.
  - After the decision of replacing the bridge
- Direct and indirect costs

# Assumptions & procedures to be standardized

- Quantification of “reputational” costs caused by structural failure